

## Easy Mount Concealed Hinge Installation Instructions

This installation instruction sheet covers three basic door styles. An illustration is included for each style and is based on a  $\frac{3}{4}$ " thick door. The measurements will vary depending on the door style and thickness you use. The mounting procedure is the same for cabinets with or without frames. In the illustrations, dashed lines indicate the frame and backing blocks will have to be added to FULL INSET and  $\frac{3}{8}$ " INSET with frames (see illustrations).

Refer to the appropriate illustration for the door style you are using and follow these steps.

Drill (2) holes  $\frac{1}{2}$ " deep with a  $\frac{7}{64}$ " drill at the top edge of the door as indicated in the illustration.

Repeat the procedure at the bottom of the door.

Mount the hinges on the door using (2) #6 x  $\frac{5}{8}$ " Phillips pan head screws per hinge. Tighten the screws just enough to hold the hinges in place.

Use a straight edge to align the hinge (see illustration). This is very important, as the door will not work properly if the hinges are not aligned.

Tighten the screws.

Next drill (2) holes  $\frac{1}{2}$ " deep with a  $\frac{7}{64}$ " drill at the top edge of the cabinet (or frame) as indicated in the illustration.

Repeat the procedure at the bottom of the cabinet (or frame).

Mount the door on the cabinet with (2) #8 x  $\frac{5}{8}$ " Phillips truss head screws per hinge. Tighten screws just enough to hold the door from slipping.

Close the door to make sure it is square on the cabinet and works properly. Then open it and tighten the screws.

Complete the installation, by drilling (4) holes  $\frac{1}{2}$ " deep with a  $\frac{7}{64}$ " drill per hinge. Install (4) additional #6 x  $\frac{5}{8}$ " Phillips pan head screws per hinge.

